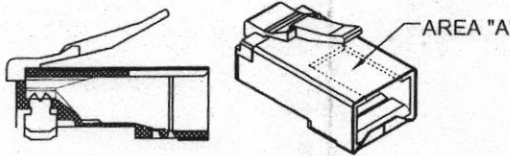
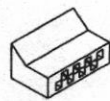

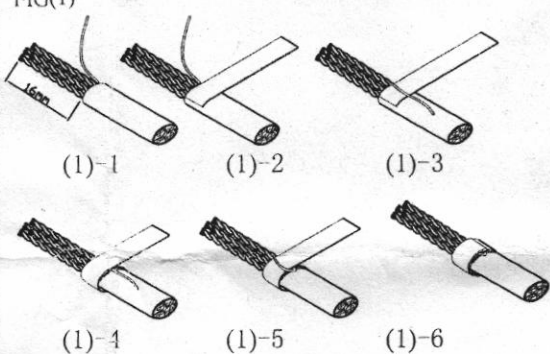
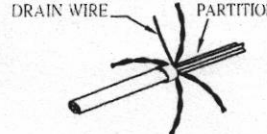
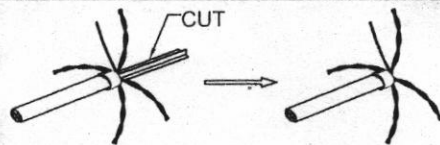
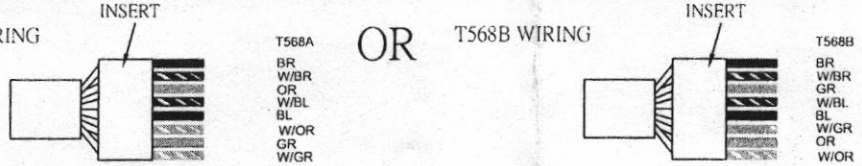
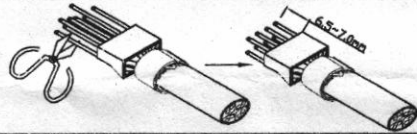
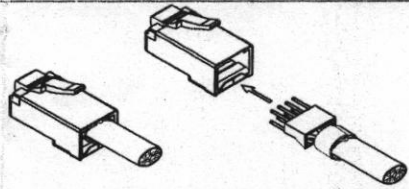

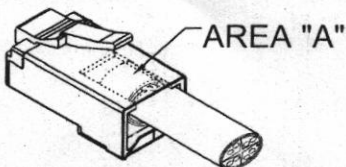


6-4-1-10

# ASSEMBLY INSTRUCTION

## FOR 4 PART PLUG (T568A & T568B WIRING)

	PLUG MAIN BODY	INSERT	COPPER FOIL
			
STEPS	FIGURES	IMPORTANT POINTS	
1. SURROUND THE DRAIN WIRE WITH COPPER FOIL	FIG(1) 	STRIP OUT CABLE JACKET WITH A LENGTH OF 16mm.  ROLL THE COPPER FOIL AND DRAIN WIRE ON THE CABLE JACKET AS PER FIG(1)-1-FIG(1)-6	
2. SEPARATE PAIRS	FIG(2) 	REMOVE OUT THE AL FOIL, SEPARATE TWISTED PAIRS & DRAIN WIRE AS SHOWN IN FIG (2)	
3. CUT PARTITION	FIG(3) 	CUT OUT THE PARTITION TO THE EDGE OF THE CABLE JACKET	
4. UNTWIST AND STRAIGHTEN WIRES	FIG(4) T568A WIRING      INSERT      OR      T568B WIRING      INSERT 	UNTWIST THEN STRAIGHTEN THE CORES & PRESENT THEM IN THE CORRECT ORDER FOR T568A or T568B	
5. CUT OFF EXCESS WIRES	FIG(5) 	Leave 6.5-7.0 mm wires protruding out of the INSERT. Cut off excess length of the wires.	
6. PUSH INTO PLUG MAIN BODY	FIG(6) 	PUT THE ASSEMBLY INTO THE PLUG AND PUSH THE ASSEMBLY TO THE VERY END OF THE PLUG	
7. CRIMPING OF THE PLUG	FIG(7) 	CRIMPING OF THE PLUG ASSEMBLY COMPLETED	
8. DRAIN WIRE CONTACTED	FIG(8) 	AFTER CRIMPING, THE DRAIN WIRE AND COPPER FOIL CONTACTED THE METAL SHIELDING AT AREA "A"	